



AC 214



CERTIFICATE

TTP-PW02-1-0022-0026.20.02

THE CERTIFICATION BODY
TÜV THÜRINGEN POLSKA Sp. z o.o.

certifies that company

JW Steel Construction Sp. z o. o. Sp.k.

ul. Nehringa 75, 71-836 Szczecin, Poland

has implemented and applies the requirements of the standard

PN-EN ISO 3834-2:2021-09
EN ISO 3834-2:2021

Quality requirements for fusion welding of metallic materials - Part 2: Comprehensive quality requirements

The scope of certification is presented in the Annex to this certificate.

Date of first certification: 20.11.2019

Place and date of issue: Katowice, 14.12.2023

Certification expiration date: 22.01.2028

Date of next surveillance audit: until 20.11.2025, under pain of the certificate validity loss.

TÜV THÜRINGEN POLSKA Sp. z o.o.
ul. Żeliwna 38
40-599 Katowice



The validity of the certificate can be checked by scanning the QR code or at the following address:

www.tuv-thuringen.pl



Dominik Bartecki
Director of the Certification Centre



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Annex to Certificate No. TTP-PW02-1-0022-0026.20.02 issue 01 date 14.12.2023
Page 1 / 1

Certificate holder	JW Steel Construction Sp. z o. o. Sp.k. ul. Nehringa 75, 71-836 Szczecin, Poland
Welding location (production)	JW Steel Construction Sp. z o. o. Sp.k. ul. Nehringa 75, 71-836 Szczecin, Poland
Scope of application and products	Welded steel structures of production halls, steel structures for offshore, steel structures for wind power plants, containers, installation elements for the Norwegian petrochemical industry.
The welding methods used (according to EN ISO 4063)	111 – Manual metal arc welding (metal arc welding with covered electrode) 121 – Submerged arc welding with solid wire electrode 131 – MIG welding with solid wire electrode 135 – MAG welding with solid wire electrode 136 – MAG welding with flux cored electrode 138 – MAG welding with metal cored electrode 141 – TIG welding with solid filler material
The base materials used (groups according to ISO/TR 15608)	1.1, 1.2, 2.1, 3.1, 8.1, 10.1, 23.1
Characteristics of products	Length up to 30,0 m Material thickness up to 200,0 mm Pipe from 21,2 mm Range of wall thicknesses from 3,0 to 80,0 mm
Welding supervisor	Agnieszka Popławska, IWE Deputy: Konrad Klimaszewski, IWE
Supervision of non-destructive testing	Eryk Bogdanowicz, VT1+2 Deputy: Mariusz Skwira, VT1+2 Deputy: Hubert Brzegowy, IWT

Remarks:

This certification was granted in accordance with the certification program
PW 02 01.03.2019.

Katowice, 14.12.2023




Dominik Bartecki
Director of the Certification Centre

